

Date: Tuesday, 7/1/2008 2:34:31 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET	
Job Number	: 40192		Part Number	: D36353	
Estimate Number	: 12976		Drawing Number	: D3635 REV.A	
P.O. Number	:		Project Number	: N/A	
This Issue	: 7/1/2008	S.O. No. :	Drawing Revision	: A	
Prsht Rev.	: NC		Material	:	
First Issue	: //	Type : SMALL /MED FAB	Due Date	: 7/16/2008	
Previous Run	: 37097		Qty:	201	Um: Each
Written By	:		<i>20</i>		
Checked & Approved By	:		<i>JLM</i>		
Comment	: Est Rev.A New Issue 07-07-24 ec		Verified By:JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063 
		Comment: Qty.: 0.0221 sf(s)/Unit Total : 4.4321 sf(s) M-NEO60-S.063 60 durometer 0.063" thick sheet Batch: <i>10513</i> <i>B 8-7-2</i>
2.0	WATER JET	FLOW WATER JET 
		Comment: FLOW WATER JET 1-Cut as per Dwg D3635 Dwg Rev: <i>A</i> <i>B 8-7-2</i> <i>(36)</i> Prog Rev: <i>A</i>
		2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
		<i>B 8-7-2</i>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK 
		<i>B 8-7-2</i> <i>(x36) counter</i>
		Comment: SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
		<i>(36x)</i> <i>8/1/2</i> <i>SO</i> Identify with P/N and B/N using a permanent fine point marker, then Stock Location: <i>115</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 7/1/2008 2:34:31 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 40192

Part Number: D36353

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/03 HJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	40192
Description: Gasket	Part Number:	D3635-3
Inspection Dwg: D3635	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

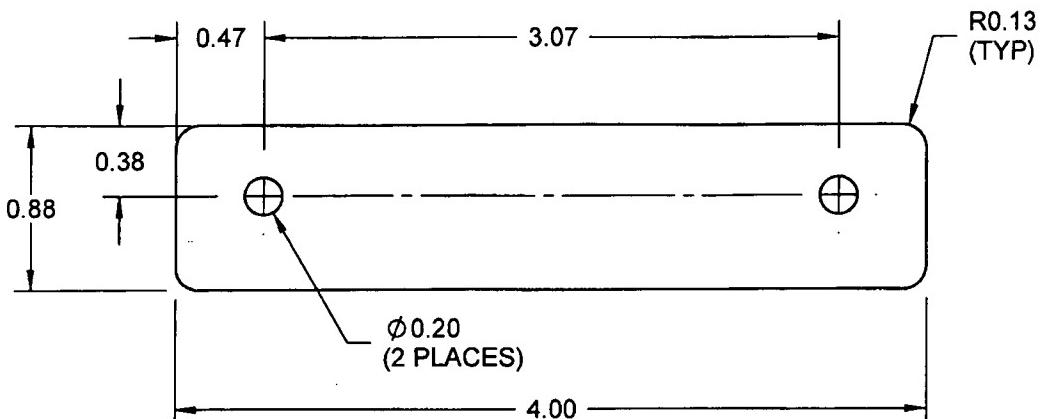
X First Article      Prototype

Measured by:	<u>AB</u>	Audited by:	<u> </u>	Prototype Approval:	N/A
Date:	8-7-3	Date:	08/07/09	Date:	N/A

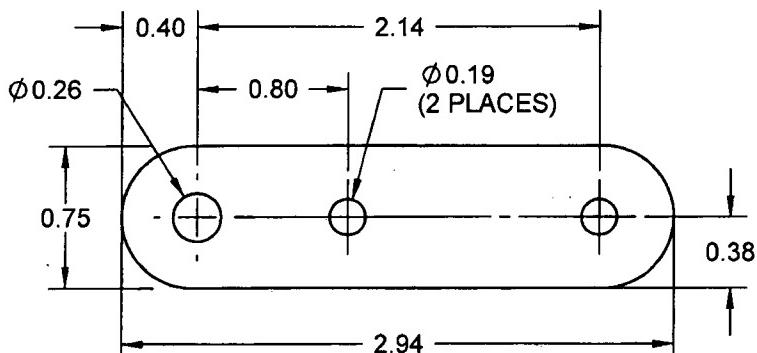
Rev	Date	Change	Revised by	Approved
A	07.09.06	New Issue	KJ/JLM <i>[Signature]</i>	<i>E</i>

**DART**

DESIGN <i>BS</i>	DRAWN BY <i>BS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>PH</i>	APPROVED <i>CH</i>	DRAWING NO. D3635	REV. A	SHEET 1 OF 1
DATE 07.06.01		TITLE GASKET	SCALE 1:1	
REV A	DATE 07.06.01	DESCRIPTION NEW ISSUE		

**RELEASED**07.07.11 *TH***D3635-1 GASKET**

1) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.125 THICK, REF)  
(REF. DART SPEC. M-NEO60-S.125)

**D3635-3 GASKET**

2) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.063 THICK, REF)  
(REF. DART SPEC. M-NEO60-S.063)

**D3635-1/-3 GENERAL NOTES:**

- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40192